(Version 6, approved on 13/01/2025)



1. General product information

Version nr. 6

Product name EN Hoisin sauce FG bt 455ml

Brand Flying Goose

Product reference 008131

1.1 General requirements

Products must comply with EU standard, for further details please read appendix II

2. Product Composition

2.1 Component list

Give the exact recipe before processing in declining order. Composite ingredients must be mentioned completely (e.g. breadcrumbs; water, yeast, wheat, salt). Give the full name of any additive, including technical additives used and the E-number. Specify the raw material for vegetable oils, e.g. palm oil, starch, e.g. modified corn starch, hydrolyzed protein, e.g. hydrolyzed soya protein. Add important and relevant information about the ingredients such as quality grading (e.g. rice grade AAA), processing method used (e.g. dried apricots, parboiled rice, irradiated herbs). Total quantity of all ingredients must be 100%.

Ingredient type	Name	Source	% in final	(E number)	Country of origin	Allergen	GMO Labeling required? (Regulation EG Nr1829/2003)
Ingredient	water		38.95		Thailand		No
Ingredient	sugar		35.7		Thailand		No
Composition	soybean paste		12		Thailand		No
→ Ingredient	→ soybeans		5.04		Thailand		No
→ Ingredient	→ wheat flour		5.04		Thailand		No
→ Ingredient	→ salt		0.84		Thailand		No
→ Ingredient	→ water		0.6264		Thailand		No
→ Ingredient	→ sugar		0.36		Thailand		No
→ Additive	→ flavour enhancer		0.0816	E621 Monosodium glutamate	Thailand		No
→ Additive	→ preservative		0.012	E211 Sodium benzoate	Thailand		No
Ingredient	salt		4.5		Thailand		No
Ingredient	distilled vinegar		2.5		Thailand		No
Ingredient	modified tapioca starch		2.4		Thailand		No
Ingredient	garlic		1.6		Thailand		No
Additive	colour		0.99	E150c Ammonia caramel	Thailand		No
Ingredient	sesame oil		0.99		Singapore		No

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Ingredient	star anise	0.3		Thailand	No
Additive	preservative	0.07	E202 Potassium sorbate	China	No

Totaal percentage: 100.00%

2.2 Ingredient declaration

Add picture of the original artwork (Appendix I) of the export packaging or add the artwork in a separate file. You can add the attachments at the bottom of the document.

2.3 Alcohol, halal, vegetarians

Is the product free from alcohol?	Yes
If no, concentration(%):	
Is the product free of artificial additives? (Colourings, flavourings, preservatives, etc.)	No
Is this product Halal?	Yes
If yes, institution:	73 705 123 02 55
Valid until:	20/06/2025
Is it mentioned on the packaging?	Yes
Is this product Kosher?	No
If yes, institution:	
Valid until:	
Is it mentioned on the packaging?	No
Is this product suitable for vegetarians?	Yes
Is this product suitable for vegans?	Yes
Is this product organic?	No
If yes, please add certificate.	
Is this product part of a fair trade program?	No
Which program	

3. Storage, shelf life, Weight and Traceability Coding

3.1 Storage conditions & Shelf life

	Target	Min	Max	Storage Conditions
Storage temperature	20 °C	10 °C	30 °C	Store at room temperature

	MAX
Total shelf life: (months)	24 months

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3.2 Secondary Shelf life

Explain how to handle the product after opening

	Target	Min	Max	Storage conditions / Instructions:
Storage temperature: (°C)	4 °C	> 0 °C	7 °C	Refrigerate after opening for max 8 weeks

	Max
Total shelf life (days)	56 days

3.3 Weight

For suppliers outside the EU, the net weight of the product must be the **minimal** weight.

	Target	Min	Max
Weight: (consumer unit in gram/ml)	455 ml	455 ml	465 ml

	gram
Drained weight: [If applicable]	gr

Solid products in g, liquids in ml: ml

3.4 Code for traceability and code key

Production code (example)Production code and expiry date (Best before see bottle neck)

Production code key (explanation production code)
Lot No. = yyddd (last digit of year and day number in year)

4. Allergens, GMO and Irradiation

4.1 Allergen declaration

Table

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<u>Allergen</u>	In the product	Cross- contamination on production line	Cross- contamination in the company
Cereals containing gluten	Present	Present	Present
- Wheat	Present	Present	Present
- Rye	Absent	Absent	Absent
- Barley	Absent	Absent	Absent
- Oats	Absent	Absent	Absent
- Khorasan wheat	Absent	Absent	Absent
- Spelt	Absent	Absent	Absent
Crustaceans	Absent	Absent	Absent
Eggs	Absent	Absent	Absent
Fish	Absent	Absent	Present
Peanuts	Absent	Absent	Present
Soybean	Present	Present	Present
Milk (including lactose)	Absent	Absent	Absent
Nuts	Absent	Absent	Absent
- Almonds	Absent	Absent	Absent
- Hazelnuts	Absent	Absent	Absent
- Walnuts	Absent	Absent	Absent
- Cashew	Absent	Absent	Absent
- Pecans	Absent	Absent	Absent
- Brazil	Absent	Absent	Absent
- Pistachio	Absent	Absent	Absent
- Macadamia	Absent	Absent	Absent
Celery	Absent	Absent	Absent
Mustard	Absent	Absent	Present
Sesame seeds	Present	Present	Present
Sulphur dioxide and sulphites	Absent	Absent	Absent
Lupine	Absent	Absent	Absent
Molluscs	Absent	Absent	Absent

4.2 Irradiation and Genetically Modified Organisms (GMO)

Products containing irradiated ingredients or ingredients obtained from GMOs must be labelled as such.

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Is this product (and all its ingredients) free from irradiation?

Yes
Is this product (and all its ingredients) free from GMO? According to

Yes
1829/2003/EC and 1830/2003/EC

5. Sensoric examination

Appearance / colour: DARK BROWN COLOR

Taste:SALTY AND SWEET AS CHARACTERISTIC OF THE PRODUCTOdour:FREE FROM OBJECTIONABLE FLAVOUR OR ODOUR

Texture / consistency: SMOOTH UNIFORM THICK LIQUID

6. Chemical / Physical analysis

Please state chemical and physical values. The blank fields should be used for other relevant data for specific products In "measuring frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the method in use.

	Target	Min	Max
PH	4,2	4	4,4
Brix	50 °Brix	48 °Brix	52 °Brix
Dry matter	%	%	%
Salt	44 %	42 %	46 %
Aluminium	mg/kg	mg/kg	mg/kg
Water Activity*			
Toxins [If applicable]	mg/kg	mg/kg	mg/kg
lodine	mg/kg	mg/kg	mg/kg

^{*} Also known as aqueous activity coefficient

	Method	Measuring Freq.
РН	pH meter	Every lot
Brix	Digital refractometer	Every lot
Dry matter		
Salt	Digital salinity meter	Every lot
Aluminum		

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Water Activity	
Toxins	
lodine	

7. Product defects

Foreign material (product inherent) (%)	
Foreign material (not product inherent) (%):	
Sand (%):	
Fluid / drip / glaze (%):	
Damaged products (%):	
Percentage of remaining variances (%):	

8. Microbiological analysis

Give microbiological values at "best before date" -BBD-. (*) M= the upper acceptable concentration of a test organism. A count above M for any sample unit is unacceptable. In "sampling frequency" the control frequency in the production shall be stated, e.g. 2 times / day. Also state the used method.

	M (*)	Method	Sampling frequency
Total aerobic plate count	≤ 10000 cfu/g	AOAC official method 990.12	monthly
Enterobacteriaceae	cfu/g		
Coliforms	0 cfu/g	AOAC official method 998.08	monthly
Faecal coliforms	cfu/g		
Bacillus cereus	≤ 1000 cfu/g	FDA BAM online, 2001 (Chapter 14)	annually
Staphylococcus aureus	0 cfu/g	FDA BAM online, 2001 (Chapter 14)	monthly
Salmonella	0 cfu/25g	FDA BAM online, 2011 (Chapter 5)	annually
Listeria monocytogenes	cfu/g		
Clostridium perfringens	≤ 100 cfu/g	FDA BAM online, 2011 (Chapter 5)	annually
Yeasts	≤ 10 cfu/g	AOAC official method 997.02	monthly
Moulds	≤ 10 cfu/g	AOAC official method 990.12	monthly

Is the analysing firm ISO 17025 or (EN 45001 for EU) qualified? Yes Is the analysing firm ISO 9001:2000 qualified? Yes

9. Nutrition declaration

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Liquid products in ml, solid products in g (20°C)

Nutritionele waarde

energy	
kiloJoule (kJ/100g-100ml)	1018
kilocalories (kcal/100g-100ml)	240
fat (g/100g-100ml)	1,88
of which saturates (g/100g-100ml)	0,27
of which mono-unsaturated fatty acids (g/100g-100m	l)
of which polyunsaturated fatty acids (g/100g-100ml)	
of which trans fatty acids (g/100g-100ml)	
carbohydrate (g/100g-100ml)	54,18
of which sugars (g/100g-100ml)	48,61
of which polyols (g/100g-100ml)	
of which starch (g/100g-100ml)	
fibre (g/100g-100ml)	0,37
protein (g/100g-100ml)	1,62
salt (g/100g-100ml)	5,58
cholesterol (mg/100g-100ml)	
salatrims (g/100g-100ml)	
alcohol (ethanol) (g/100g-100ml)	
organic acid (mg/100g-100ml)	
Sodium (mg/100g-100ml)	
100g/100ml	100 ml
Prepared/unprepared	Unprepared

According to cooking instruction mentioned on the package. If the nutrition declaration has been filled in for prepared product, then pls. fill in correct instructions at § 11.3. These instructions have to be mentioned on the label as well.

Is the salt content exclusively due to the presence of

naturally occurring sodium?

No

	Vitamins and Minerals	Amount	Uom	% of recommended daily intake according to EU 1169/2011
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				
Vitamins and Minerals				

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Vitamins and Minerals	 	
Vitamins and Minerals	 	

How are the nutritional values obtained? analysed by certified laboratorium

10. Metal detection and process description

Describe the production process (process flowchart) and mention the critical control points of the process. Complete the CCP list. Add the attachment at the bottom of the document.

Is the product metal detected? Yes
If yes, detection limits - Ferrous: > 1.5 mm

If yes, detection limits - Non

> 3.0 mm

If yes, detection limits - Stainless

> 3.0 mm

Process description Pasteurization
CCP 1: weighing E202

CCP 2: Boiling (Pasteurization)

CCP 3: Metal detection

CCP 4: Sealing

CCP 5:

11. Packaging and labeling

11.1 Preservation of consumer packaging

Packaging according to Regulation (EC):

No 10/2011 - No 1935/2004 - No 2023/2006 Yes

If yes, add test rapport and declaration of compliance

Bisphenol A free Yes
Atmosphere / Gas packing No

if yes, which method is used?

Vacuum packing No
Pasteurised Yes

if yes time / temperature combination: 100 C, 30 sec

Sterilised No

if yes time / temperature combination:

Active packaging No

which kind is used (e.g. oxygen absorber/ silica / other sorbents.)

11.2 Method of preparation

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Describe how consumers must prepare the product. (Cooking instructions). If the nutritional values have been indicated for the prepared product, these instructions are **obligatory** and have to be printed on the label.

Cooking instructions for dipping

12. Ethics

Are the products free of childlabour? Yes

13. Appendix

The product must apply to the following (GMP, HACCP) general properties. The product must be:

- produced with food additives which are allowed according to regulation (EC) No 1333/2008
- free of pathogens, toxins of pathogens, and pathogen viruses, including protozoa of parasites and must comply with commission regulation (EC) No 2073/2005
- free of residues of chemicals like cleaning agents and lubricants.
- comply with the maximum levels for Mosh / Moah
- pesticides, according to EU legislation http://ec.europa.eu/food/plant/pesticides/eu-pesticides-database/public/?event=homepage&language=EN
- free of irradiated ingredients.
- comply with the maximum levels for nitrate, aflatoxins, ochratoxin A, patulin, deoxynivalenol, zearalenone, fumonisins, T-2 and HT-2 toxin, lead, cadmium, mercury, tin (inorganic), 3-mcpd, Dioxins, PCBs and Benzo(a)pyrene, etc. according to commission regulation (EC) No 915/2023
- comply with EU legislation on biogenic aminos, commission regulation (EC) No 2073/2005
- free of harmful foreign bodies such as wood, glass, metal, plastic, etc.
- free of pest or damage by pest (insects and rodents).
- free of illegal colourings (sudan red, etc.).

14. Essential packaging requirements

This indicates we comply with manufacturing and composition according to the essential packaging requirements:

- The volume and weight of packaging shall be limited to the minimum quantity where the packaging still meets the functional requirements.
- Reuse or recovery of the packaging shall be possible. The packaging must not contain any hazardous or harmful substances when the packaging is burned or dumped as waste
- The total quantity of heavy metals in the packaging does not exceed a maximum of 100 ppm (100 milligrams per kilogram) per packaging component.

The following reuse method applies to the packaging: (indicate what applies)

The characteristics of the packaging make it possible to use the packaging several passes, or

The packaging complies with labour regulations for its processing, or

The packaging meets the specific requirements for recyclable packaging and therefore has become waste

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The following method of recovery applies to the packaging: (indicate what applies)

A certain percentage by weight of the materials used, may be reused, or

The packaging shall produce energy when burned, or

No
The packaging can be composted and is biodegradable.

No

14.1 Quality systems

Please attach a copy of your quality certificates below the document

GMP Yes **HACCP** Yes BRC Yes IFS Yes ISO 22000 Yes **BSCI** Yes **RSPO** No Other Certificates (Iso, Halal, Kosher, Laboratory, Environment, Halal **Durability, Social compliance, etc.)** Approval No / EU No:

Only applicable for establishments handling, preparing or producing products of animal origin. Please attach a copy of your certificate

15. Packaging

Packaging hierarchy

TIUD *					Number of cartons per

Dimensions and weights

TIUD * GTIN Gross weight (g) Net weight (g) Drained weight (g) Height (mm) Width (mm) Length (mm) Diameter (mm)

* Terminology & Unit descriptors :

TIUD: Trade Item Unit Descriptor

PL: Pallet
CS: Case

PK: Pack / Innerpack

EA: Each

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16. Additional information					
Additional information					